# **KR-series - Underbody cylinder**

393

310

196

370

207

85

339

145 1615

484

82

56

60

50

100

60

100

163

472

471

124

KRM 167-6-1615-152-G0339-HC

Tipping weight

mm

mm

 $\mathsf{mm}$ 

mm

mm

mm

mm

mm

mm

mm

 $\,mm\,$ 

mm

mm

mm

mm

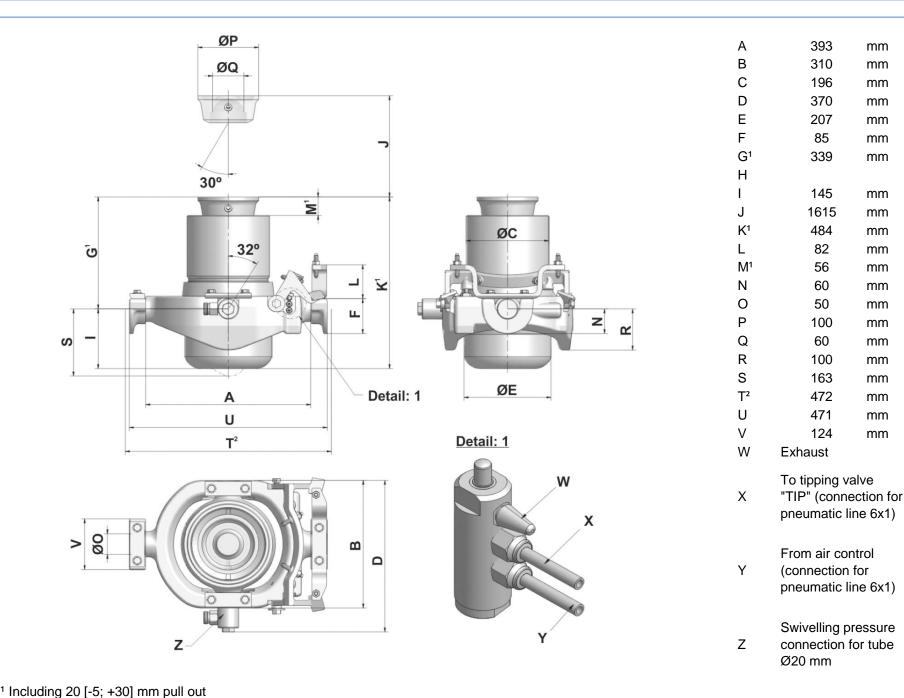
 $\mathsf{mm}$ 

mm

mm

mm

mm



3D model is available on request

## **Specifications**

<sup>2</sup> Crossbeam distance 472 [-0.5; +1] mm

Opecifications													
Max. working pressure	300 bar	Max. pump flow (with KO)		65 L/min			Cradle type			Cradle type 3			
Total weight	138 kg	Max. pump flow (without KO)			46 L/min			Knock off type			Pneumatic		
Working volume	20 L	Resulting tipping time (with KO)			3 sec								
Total volume	21 L	Resulting tipping time (without KO)			25 sec				KO: Hyva knock off				
Max. cyl. load (start tipping)	230 kN	Allowable lowering time 18 sec							KO. Hyva knock oli				
		Extension	1	2	3	4	5	6	7	8	9	Total	
		Effective diameter [mm]	167	145	125	107	090	074				-	
		Stroke <sup>1</sup> [mm]	272	278	275	266	257	269				1615	

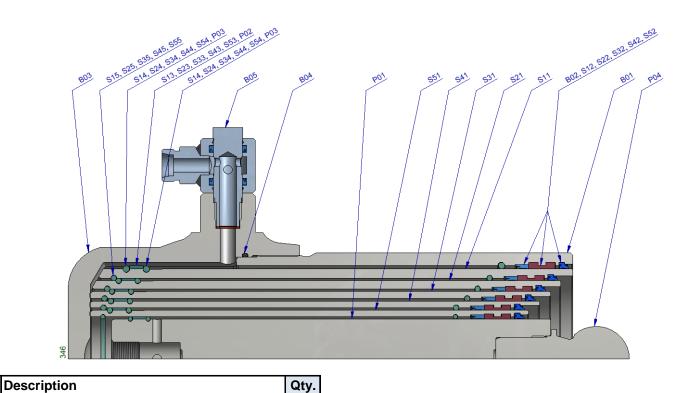
### **Technical notes**

• This cylinder is a lifting device only. • It should not be used as a structural member and should not be subjected to side loads. • Tipping valve must have a pressure relief at the cylinder port set not higher than max. working pressure. • Maximum angle of rotation during operation is 32 deg. • Working pressure depends on the application, but must never exceed the maximum working pressure stated. • Working temperature range is between -40°C and +80°C. • Max. duration of extension is 0.5 hours (excluded hard chromed stages). • Cylinder is painted black (RAL9005) with a thickness conforming to the 480 hours neutral salt spray test as per ISO 9227 (ISO10289, rating 9).

### **Related documentation**

Bracket options: 015BRA16 Mounting instructions: CYL-0024 Oil specifications: OIL-0011





		S41 75943781 STAGE 107-378-K73-HC	1
P01 76023681 PISTON 074-368-HC	1	S42 75412107 K PACKSET 107 KRA/KRM	1
P02 75018551 K   SLIDER 74x12	1	S43 75018549 K   SLIDER 107x12	1
P03 G00322452 K OUTER STOPRING 74x4	2	S44 G00322477 K OUTER STOPRING 107x5	2
P04 75024160 K SPHERE THREAD Ø60	1	S45 G00322471 K LIFTRING Ø 95 X 5 MB	1
		S31 75953881 STAGE 125-388-K73-HC	1
		S32 75412125 K PACKSET 125 KRA/KRM	1
		S33 75018437 K SLIDER 125x12	1
		S34 G00322489 K OUTER STOPRING 125x5	2
		S35 G00322482 K LIFTRING Ø 112 X 5 MB	1
		S21 75963951 STAGE 145-395-K73-HC	1
		S22 75412145 K PACKSET 145 KRA/KRM	1
		S23 75018438 K SLIDER 145x12	1
		S24 G00322498 K OUTER STOPRING 145x5	2
		S25 G03224921 K LIFTRING Ø 130 X 5 MB	1
		S11 75974001 STAGE 167-400-K73-HC	1
		S12 75412167 K PACKSET 167 KRA/KRM	1
		S13 75018439 K   SLIDER 167x12	1
		S14 G03225091 K OUTER STOPRING 167x6	2
		S15 G03224991 K LIFTRING Ø 150 X 5 MB	1
S51 75933681 STAGE 090-368-K64-HC	1	B01 75872750 BASE 193-275-K62	1
S52 75412090 K PACKSET 090 KRA/KRM	1	B02 75412193 K PACKSET 193 KRA/KRM	1
S53 75018550 K SLIDER 90x12	1	B03 75018421 K BASE BOTTOM KRM M192-A234-ZD50	1
S54 G03224655 K OUTER STOPRING 90x5	2	B04 G00330987 K O-RING 190 X 4 70 SHORE	1

#### Notes

See 015BRA16 for cradle and bracket spare parts.

## Seal kit complete

Pos. Part no.

75420166	Consists of all packsets with packset grease	
	and O-rings	
		l

'The inner stopring is pre-mounted in the grooves on spare stages and pistons. Therefore, when ordering new tubes, it is not required to order stoprings separately.

For repair instructions see: CYL-0034. Serial no. is located on type plate and near type plate support.