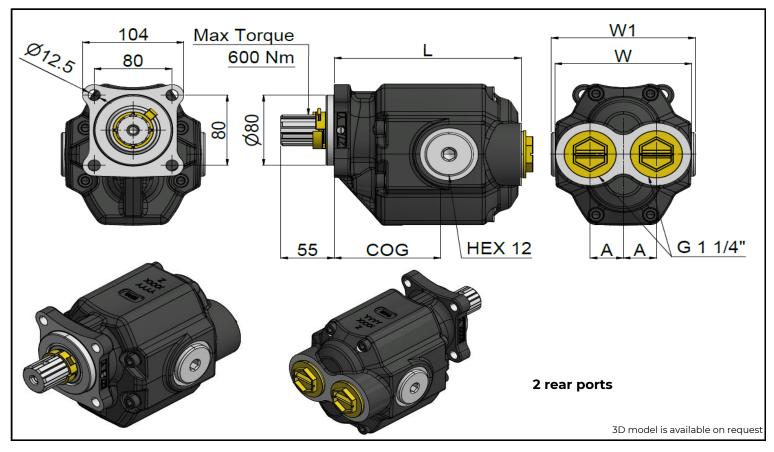


ALPHA GEAR PUMP 125L-BI-4H3-2R-20BSP20-250 LI



Specifications

Туре	125cc	
Part number	14571365	
Displacement	125	cc/rev
Port configuration	2 rear	
Shaft DIN 5462	8*32*36	mm
Inlet - straight internal thread] 1⁄4"	BSP
Outlet - straight internal thread] 1⁄4"	BSP
Recommended suction hose diameter	2"	inch
Torque at 250bar	515	Nm
p2 : Max. pressure for tipping application	250	bar
p3 : Max. continuous pressure	230	bar
p1 : Max. peak pressure	255	bar
L : Length of pump	192	mm
W : Width before ports	140.5	mm
W1 : Width of pump	148	mm
H : Height pump	160.9	mm
A : Position rear port	34	mm
Mass	17.98	kg
Centre of gravity distance (COG)	96.7	mm

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	125cc	
	600	Nm
Flow at 2000 rpm		l/min
*	2000	rpm
	300	rpm
min / max	-40/80	°C
min / max	0.7/3	bar
min / max	12/100	mm²/s
	750	mm²/s
	25	μm
	66	dB
mp	Yes	
	Yes	
	min / max min / max min / max	 600 225 2000 300 min / max -40 / 80 min / max 0.7 / 3 min / max 12 / 100 750 25 66 mp Yes

* Volumetric efficiency of 90%.

** 2000 rpm for oil viscosity up to 100 cSt. 800 rpm for cold start (750 cSt).

Technical notes

• Recommended oil is mineral based; for other fluids contact our engineering department • Mentioned filtration is for tipper applications only. • To avoid cavitation, suction hose must be kept as short and straight as possible and oil viscosity should be respected at all operating temperatures. • To avoid damaging the steel plugs when changing the port configuration, make sure to use hex key size 12 and the tool is fully inserted. • Painted black (RAL9005) • Leak indicator kit included and to be fitted with hose opening facing side or down.

Repair instructions : PUM-0015

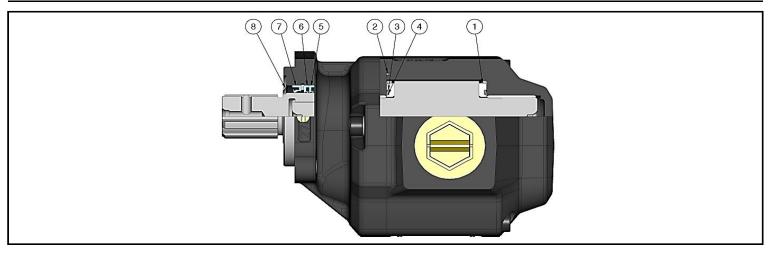
Related documentation

Mounting instructions : PUM-0034

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Spare parts

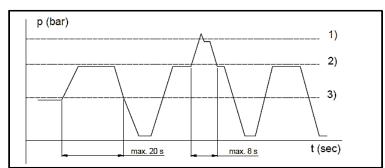


Spare parts

	Туре	125cc
	Seal kit (parts: 2, 3, 4, 5, 6, 7 & 8)	02460016
1	Thrust plate	02259409
2	O-ring	see seal kit
3	Seal thrust plate	see seal kit
4	Back-up ring thrust plate	see seal kit
5	Shaft seal	see seal kit
6	Shaft seal	see seal kit
7	Shaft seal	see seal kit
8	Nilos ring	see seal kit
9	Leak indicator kit	02470180

* Leak indicator included with the pump

Pressure Definition

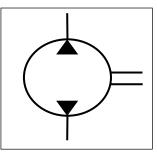


p 1) Peak pressure

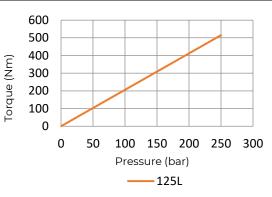
- p 2) Intermittent pressure e.g. tipping applications
- p 3) Continuous Pressure

Mounting options

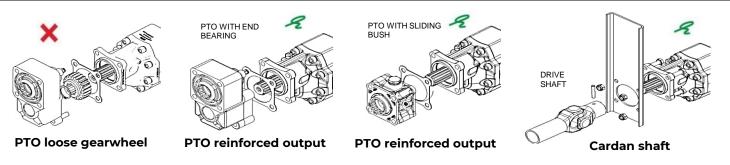
Hydraulic symbol pump



Torque - Pressure characteristics



* PTO output torque must be higher than the torque required by the pump



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